

Garant**Indexable insert for turning CDCT S40102, Grade: HU7310****Order data**

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| Order number | 268530 HU7310 |
| GTIN | 4062406057398 |
| Item class | 21I |

Technical description

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|--------------------------------------|---------------------|
| Corner radius | 0.2 mm |
| Tool material | Carbide |
| Cutting conditions | continuous |
| Finishing/roughing assignment | Finishing |
| Main application | N |
| Grade | HU7310 |
| Cutting speed v_c main application | 50 - 300 m/min |
| Cutting depth a_p | 0.05 - 0.75 mm |
| Feed f | 0.03 - 0.25 mm/rev. |
| Chip breaker | AF |
| Coating | uncoated |
| ISO code indexable insert | CDCT S40102 |

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|---------------------------|------------------------------|
| Number of changes/inserts | 2 |
| Type of product | Indexable insert for turning |